Size Exclusion Chromatography





Sepax Technologies, Inc.

Sepax Technologies, Inc. develops and manufactures products in the area of chemical and biological separations, biosurfaces and proteomics. Sepax product portfolio includes 1) liquid chromatography columns and media, 2) SPE and Flash chromatography columns and tubes, 3) bulk resin for preparative separation and process chromatography, and 4) natural product and Chinese traditional medicine separation and purification.



A leader in Biological Separations

Sepax develops and manufactures wide range of biological separation products using both silica and polymeric resins as the support. The selection of particle size is from 1 μ m to 100 μ m and pore size from non-porous to 2000 Å. Unique and proprietary resin synthesis and surface technologies have been developed for solving the separation challenges in biological area.

Bioseparation Products

Size Exclusion SRT[®] Nanofilm[®] Ion-exchange Proteomix[®] Antibody Separation AntibodixTM Carbohydrate Separation Carbomix[®] Analytical, Semi-prep and Preparative



SRT[®] SEC Phases

High Capacity and High Resolution Size Exclusion Separation

General Description

Utilizing proprietary surface technologies, SRT SEC phases are made of uniform, hydrophilic, and neutral nanometer thick films chemically bonded on high purity and mechanically stabilized silica. The well-controlled surface chemistry results in excellent lot-to-lot reproducibility. Our unique bonding chemistry, coupled with the maximized bonding density, allows SRT SEC to provide high stability and negligible non-specific interactions. SRT SEC packings have large pore volume, resulting in high separation resolution. The narrowly dispersed, spherical silica particles of the SRT packings for SEC-100, SEC-150, SEC-300, SEC-500, SEC-1000 and SEC-2000 have nominal pore sizes at 100, 150, 300, 500, 1,000, and 2,000 Å, respectively. Typical applications for SRT SEC columns include separation and detection of biological molecules and water soluble polymers in aqueous buffers.



Featured Characteristics

- Highest pore volume, capacity and resolution
- Widest selection of pore size from 100 to 2000 Å
- Particle size election of 3, 5 and 10 µm
- High stability over low and high concentration salt
- Lot-to-lot reproducibility
- High protein recovery with intact biological activity
- Negligible non-specific interactions
- Ideal for separation and analysis of biological molecules: proteins, nucleic acids, oligonucleotides, peptides and virus
- Ideal for separation and analysis of natural polymers, e.g. polysaccharides, synthetic polymers, and nanomaterials, e.g. nanoparticles

High Capacity

As in size exclusion chromatography, peak capacity is primarily determined by the pore volume of the packing. The higher the pore volume, the higher peak capacity generated and better separation resolution. SRT packings are specially designed for achieving high pore volume, 1.3-1.5 mL/g for SRT SEC-150, 300 and 500 and 1.0-1.1 mL/g for SRT SEC-100. 1000 and 2000.

Figure 1. Comparison of SRT SEC-150 and a similar pore size SEC column from Vendor T.



Column:	7.8x30
Mobile phase:	150 m
Flow rate:	1.0 ml
Temperature:	ambie
Detection:	UV 21
Injection:	10 µL

7.8x300 mm, 5 µm 50 mM PBS, pH 7 .0 mL/min ambient (~23° C) UV 214nm

1) Thyroglobulin, 670kD; 2) BSA monomer, Sample: 66kD; 3) Ribonuclease A, 13.7kD; 4) poly-DL-alanine, 1-5 kD; 5) Uracil, 120D.

All columns are new and equilibrated for >5 column volumes with mobile phase to achieve flat baseline runs. All samples were run on same day.

Compared to Vendor T SEC column, SRT SEC-150 demonstrates a number of benefits. First, SRT offers higher capacity, 6.7 mL for SRT vs. 6.17 mL for Vendor T, calculated from the total permeation peak (uracil) to total

exclusion peak (thyroglobulin). Secondly SRT offers higher resolution than Vendor T. Poly-DL-alanine (from Sigma) is a peptide with the MW of1-5 kD. For size exclusion chromatography, an empirical rule is that a baseline separation can be achieved for two compounds if their MWs difference is two fold (2x). SRT SEC-150 column well separated ribonuclease A (13.7kD) and poly-DL-alanine (1-5 kDa), while Vendor T column did not achieve a baseline separation. Thirdly SRT column shows a good separation profile of Poly-DL-alanine, indicating SRT packing does not have non-specific interactions with Poly-DL-alanine. In contrast, a broad and tailing peak of Poly-DL-alanine from Vendor T column indicates some non-specific bindings between its packing and the peptide.





Column: 7.8x300 mm, 5 µm (new and equilibrated) Mobile phase: 150 mM PBS, pH 7 Flow rate: 1.0 mL/min Temperature: Ambient (~23° C) Detection: UV 214nm Injection: 10 µL 1) Thyroglobulin aggregate, 2) Thyroglobulin, Sample:

670kD; 3) γ-Globulin dimer; 4) γ-Gobulin, 158 kD; 5) Ovalbumin, 44kD; 6) Myoglobin, 17.6 kD; 7) Poly-DL-alanine (1-5 kD), 8) Uracil, 120D. (All samples were run on same day.)

Figure 2 shows separations of 6 proteins and aggregates, 1 polypeptide, and a small molecule by SRT SEC-300 and Vendor T columns. Compared to Vendor T SEC column, SRT SEC-300 offers a number of advantages. First SRT offers higher capacity, calculating from the total permeation peak (uracil) to total exclusion peak (thyroglobulin aggregate). SRT has the capacity of 6.54 mL (thyroglobulin aggregate, 5.56 min; uracil, 12.10 min), while Vendor T

column has the capacity of 6.08 mL (thyroglobulin aggregate, 5.23 min; uracil, 11.31 min). Secondly, in overall, SRT has higher resolution than Vendor T. Looking at the high molecular weight range, thyroglobulin and its aggregates were well separated by SRT SEC-300 column, but only partially separated by Vendor T column. Also in the low MW range, poly-DL-alanine (1-5 kD from Sigma) myoglobin (17.6 kD) were well separated by SRT SEC-300 column, but poorly separated by Vendor T column. Thirdly, SRT column shows a good separation profile of Poly-DLalanine, indicating SRT packing does not have non-specific interactions with Poly-DL-alanine. In contrast, a broad and tailing peak profile from Vendor T column indicate some existence of non-specific bindings between its packing and the peptide.



Figure 3. Comparison of SRT SEC-500 and a similar pore size SEC column from Vendor T.

Column:	7.8x300 mm, 5 μm (new and equilibrated)
Mobile phase:	150 mM PBS, pH 7
Flow rate:	1.0 mL/min
Temperature:	Ambient (~23° C)
Detection:	UV 214nm
Injection:	10 µL
Sample:	1) Thyroglobulin, 670kD; 2) γ-Globulin, 158kD;
3) Ovalbumin,	44kD; 4) Myoglobulin, 16.9kD; 5) B12, 1,355D.

Figure 3 shows the separation profiles of four proteins (thyroglobulin, γ -globulin, ovalbumin and myoglobulin) and vitamin B12 with the molecular weight in the range of 660,000 - 1,355. The peak capacity is the elution volume from the total exclusive peak of thyroglobulin aggregate to the total permeation peak of vitamin B12. The capacity of SRT SEC-500 is slightly larger than that of Vendor T column (4.9 mL vs 4.7 mL). The resolution and efficiency of SRT SEC-500 is better than that of Vendor T column.

High Robustness

SRT SEC packings have specially designed stationary phases that are densely bonded on the silica surface which enhances the stability of the column, resulting in high robustness at high flow rates.



Figure 4. Robustness test of a SRT SEC-300 column (5 µm, 7.8x300 mm). Flow rate: 1.7 mL/min. Buffer: 250 mM NaCl in 100 mM sodium phosphate, pH 7.0. Sample: monoclonal antibody. (Courtesy of Robert Hong, Amgen, Inc.)

High Stability at pH 8.5

The proprietary stationary phases of SRT SEC packings utilize densely bonded chemistry on the silica surface, which greatly hinders the diffusion of the molecules that would attack the bond of silica-stationary phase layer, thus enabling high stability over a wide range of pH from 2 to 8.5. Figure 5 shows that SRT SEC-300 phase demonstrates negligible change after running 700 column volume of phosphate buffer at pH 8.5.

SRT SEC phases are compatible with most aqueous buffers, such as ammonium acetate, phosphate, trizma and so on. When 150 mM phosphate buffer at pH 7.0 was used as the mobile phase, the average retention time change was within 5% after 100 injections over a time span of 45 days, as shown in Figure 6. SRT SEC phases can tolerate high concentration of salts, such as 2.0 M. Furthermore, SRT SEC columns are stable in both organic solvents, such as methanol, ethanol, THF, DMF, DMSO, and so on; as well as the mixture of water and organic solvents.



Fig. 5. Stability test of SRT SEC-300 phase at pH 8.5.

Figure 6. Stability test for retention time of proteins and a small molecule after 100 injections.



High Lot-to-Lot Reproducibility

The controlled surface chemistry used to synthesize SRT SEC phases makes the surface coating highly reproducible, leading to consistent column manufacturing. Separation variation from batch to batch is controlled to be within 5% for retention time. Figure 7 is a separation of the Sepax standard protein mixture by SRT SEC-300 columns from three different lots. The largest variation retention time for ribonuclease A is less than 2%.

High Protein Recovery

SRT SEC phases are hydrophilic and neutral. Proteins and other biological molecules have negligible nonspecific interactions with SRT stationary phases. The protein adsorption to the silica surface is suppressed, leading to high recovery of intact proteins, maintaining the protein activity after separation. More than 95% recovery is achieved for BSA and lysozyme, the representatives for acidic and basic proteins, respectively.

High Loading Capacity

Loading capacity is critical for size exclusion separation and purification. Figure 8 shows high loading capacity for BSA as one example (>500 μ g for an analytical column).

Figure 7. Variation of three different lots of SRT SEC-300 phases.







Wide Pore Size Selection

Combining innovative surface chemistry with the widest selection of pore size from 100 Å to 2,000 Å, SRT SEC phases were designed to ensure highest resolution and maximum recovery for a very broad range of separation applications. The applications cover large biological molecules (e.g. proteins and nucleic acids), small biological molecules (e.g. peptides and oligonucleotides), natural

polymers (e.g. polysaccharides), synthetic polymers, biological cells (e.g. bacteria and virus), and nanomaterials (e.g. nanoparticles).

Figure 9. Comparison of the separation profiles of a protein mixture by SRT SEC-100, 150, 300, 500 and 1000 columns.



MW Calibration for Protein Separation

For size exclusion chromatography, individual pore size of packings determines the range of molecular weight for separation, while the pore volume controls the separation capacity and resolution. Six pore size SRT packings cover a wide range of separations of biological molecules. The protein calibration curves for SRT SEC-100, 150, 300, 500, and 1000 are shown in Figure 10.

Pore size vs. MW exclusion limit

Phases	Pore Size	Protein MW
(5 μm)		Exclusion Limit
SRT SEC-100	100 Å	100,000
SRT SEC-150	150 Å	150,000
SRT SEC-300	300 Å	1,250,000
SRT SEC-500	500 Å	5,000,000
SRT SEC-1000	1000 Å	7,500,000
SRT SEC-2000	2000 Å	>10,000,000

Figure 10. Protein MW calibration with retention time for SRT phases.



Flow rate:1.0 mL/minDetection:UV 214 nmInjection volume:10 μLSample:1. Thyroglobulin, 670 kD; 2. γ-Globulin, 158kD; 3. BSA, 66 kD; 4. Ovalbumin, 44 kD; 5. Myoglobin, 17.6 kD;6. Ribonuclease A, 13.7 kD; 7. B12, 1.35 kD; 8. Uracil, 120

Separation of Water Soluble Polymers

Figure 11. Separation of polysaccharide standards using a SRT SEC-1000 column and a SRT SEC-150 column consecutively. (Courtesy of Dr. Kihong Park, PolysisLab)



Column:		4.6x300 mm (5 μm)
Mobile pha	se:	0.2 M phosphate buffer, pH 7.0
Flow rate:		0.35 mL/min
Detection:		Refractive index
Injection vo	olume:	20 µL
Sample:	Polysac	ccharides (1.0 mg/mL)
	Polysac	ccharide R (Mp 788,000, 112,000, 11,800)
	Polysac	ccharide G (Mp 404,000, 47,300, 5,900)
	Polysac	ccharide Y (Mp 212,000, 22,800, 667)

Benefiting from unique surface chemistry and wide pore size selection (100 – 2,000 Å), SRT SEC phases are ideal for separation and characterization of water soluble polymers. Even though Individual SRT SEC column is suitable for separation and characterization of water soluble polymers, two columns connected in series are often recommended for achieving highest resolution, efficiency and accuracy. SRT SEC-150 and SRT SEC-1000 are recommended for measurement of water soluble polymers. Figure 11 is the chromatogram of polysaccharide standards with the MW from 667 to 788,000 by using SRT SEC-1000 and SRT SEC-150 columns. Figure 12 is the calibration curve of MW vs. retention time. Figure 12. Calibration curve of polysaccharide MW vs. retention time by using SRT SEC-150 and 1000 phases consecutively. The separation conditions are the same as those in Figure 11. (Courtesy of Dr. Kihong Park, PolysisLab)



Flidse	SKT 3LC-100	SKT 3L0-150	SKT 3L0-300
Material	Neutral, hydrophilic film	Neutral, hydrophilic film	Neutral, hydrophilic film
	bonded silica	bonded silica	bonded silica
Particle size	5 μm	5 μm	5 μm
Pore size (Å)	~ 100	~ 150	~ 300
Protein MW range (native)	100 - 100,000	500 - 150,000	5,000 – 1,250,000
pH stability	2 – 8.5 (pH 8.5-9.5 can be	2 – 8.5 (pH 8.5-9.5 can be	2 – 8.5 (pH 8.5-9.5 can be
	tolerated temporarily.)	tolerated temporarily.)	tolerated temporarily.)
Backpressure (psi for a 7.8x300	~ 700	~ 700	~ 700
mm)			
Maximum backpressure (psi)	~ 4,500	~ 4,500	~ 3,500
Salt concentration range	20 mM - 2.0 M	20 mM - 2.0 M	20 mM - 2.0 M
Maximum temperature (°C)	~ 80	~ 80	~ 80
Mobile phase compatibility	Aqueous and organic	Aqueous and organic	Aqueous and organic
Phase	SRT SEC-500	SRT SEC-1000	SRT SEC-2000
Material	Neutral, hydrophilic film	Neutral, hydrophilic film	Neutral, hydrophilic film
	bonded silica	bonded silica	bonded silica
Particle size	5 μm	5 μm	5 μm
Pore size (Å)	~ 500	~ 1,000	~ 2,000
Protein MW range (native)	15,000 - 5,000,000	50,000 - 7,500,000	> 10,000,000
pH stability	2 – 8.5 (pH 8.5-9.5 can be	2 – 8.5 (pH 8.5-9.5 can be	2 – 8.5 (pH 8.5-9.5 can be
	tolerated temporarily.)	tolerated temporarily.)	tolerated temporarily.)
Backpressure (psi for a 7.8x300	~700	~700	~700
mm)			
Maximum backpressure (psi)	~ 3,000	~ 3,000	~ 3,000
Salt concentration range	20 mM - 2.0 M	20 mM - 2.0 M	20 mM - 2.0 M
Maximum temperature (°C)	~ 80	~ 80	~ 80
Mobile phase compatibility	Aqueous and organic	Aqueous and organic	Aqueous and organic

SDT SEC 150

SRT SEC Technical Specifications

Dhaqa

Column Dimension Availability

Available SRT SEC column dimensions are 0.75, 1.0, 2.1, 3.0, 4.6, 7.8, 10, 21.2 and 30 mm I.D., and 20, 30, 50, 100,

150, 250, 300 and 600 mm length. Sepax also offers custom-made columns. Both stainless steel and PEEK tubes are available.

Applications

Separation and Analysis
Proteins
Monoclonal antibodies
Cell lysates
Nucleic acids
Nucleotides
Peptides
Water soluble polymers
Nanoparticles
Nanotubes

SRT phases have wide applications for separation, identification and purification of proteins, protein variants, peptide fragments, phosphorylated, sialylated, pegylated, and other derivatized proteins. They are well suited for studies such as molecular weight estimation, purification and analysis of biological molecules.

Separation of protein mixture

The protein elution profiles with different pore size provide general guidelines for selecting the precise SRT columns for a specific sample application with known molecular weights.

Figure 13. Separation of a protein mixture by SRT SEC-150, 300 and 500 columns.



Sample: 1) Thyroglobulin, 670 kD; 2) g-Globulin, 158 kD; 3) Ovalbumin, 44 kD; 4) Ribonuclease A, 13.7 kD; 5) p-Aminobenzoic acid, 137 D.

Separation of E. coli Lysate

Figure 14. Separation of *E. coli* with various pore size SRT columns



Two consecutive SRT SEC columns with pore size of 150 and 1000 Å running in tandem achieved higher resolution separation of *E. coli* lysate with the elution of more than 12 mL.

Figure 15. Separation of *E. coli* with combined SRT SEC-150 and SRT SEC-1000 columns consecutively.



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Separation of Antibodies

Monoclonal antibody proteins have the MW ~15-16 kD. The most suitable phases are SRT SEC-150 and 300.

Figure 16. Elution profiles of commercial antibody samples separated by SRT SEC-150 phase.



Mobile phase:150 mM PBS, pH 7.0Flow rate:1.0 mL/minDetection:UV 214 nmInjection:10 μL (1.0 mg/mL)

Figure 17. Elution profiles of commercial antibody samples separated by SRT SEC-300 phase.



Protein Separation in Organic Buffer

In order for size exclusion separation to be integrated with a mass spectrometer, inorganic salts need to be avoided in the mobile phase due to their likeliness to suppress the signal in mass spectrometer detection. Volatile organic buffers would be ideal for SEC-MS applications. However, non-specific interaction, most notably electrostatic interaction has been the major challenge for SEC packings to elute proteins in organic buffers. SRT packing was designed to have a highly protective coating on the silica

surface that minimizes the electrostatic interaction and enables proper elution of proteins in organic buffers. Figure 18 shows the separation of five proteins (glutamate dehydrogenase, lactate dehydrogenase, enolase, adenylate kinase and cytochrome C) as well as sucrose and some small molecule impurities in ammonium acetate buffers with the concentration in the range of 100 – 200 mM at pH 6.3.





Column:	SRT SEC-150 (5 µm, 4.6x300 mm)
Mobile phase:	100 – 200 mM CH ₃ COONH ₄ /CH ₃ CN (pH 6.3)
Flow rate:	0.25 mL/min
Detection:	SofTA ELSD
Sample:	1. Glutamate dehydrogenase (290 kD); 2. Lactate
dehydrogenase	(142 kD); 3. Enolase (67 kD); 4. Adenylate kinase
(6 kD); 5. Cyto	ochrome C (12.4 kD); 6. Sucrose with some small
nolecule impu	rities

Low MW Polysaccharides

Figure 19. Separation of Achyranthes bidentata polysaccharides S from plant root extract. (ABPS) (MW<10,000).



Ordering Information

SRT SEC-100 (5 µm, 100 Å)

Length x ID (mm)	P/N	Price
21.2x300	215100-21230	\$3,465.00
21.2x250	215100-21225	\$3,080.00
21.2x150	215100-21215	\$2,375.00
21.2x100	215100-21210	\$1,715.00
21.2x50 (Guard)	215100-21205	\$1,155.00
10x300	215100-10030	\$2,150.00
10x250	215100-10025	\$1,935.00
10x150	215100-10015	\$1,495.00
10x100	215100-10010	\$1,275.00
10x50 (Guard)	215100-10005	\$660.00
7.8x300	215100-7830	\$1,210.00
7.8x250	215100-7825	\$1,000.00
7.8x150	215100-7815	\$870.00
7.8x50 (Guard)	215100-7805	\$395.00
4.6x300	215100-4630	\$1,000.00
4.6x250	215100-4625	\$940.00
4.6x150	215100-4615	\$810.00
4.6x50 (Guard)	215100-4605	\$395.00

SRT SEC-150 (5 µm, 150 Å)

Length x ID (mm)	P/N	Price
21.2x300	215150-21230	\$3,465.00
21.2x250	215150-21225	\$3,080.00
21.2x150	215150-21215	\$2,375.00
21.2x100	215150-21210	\$1,715.00
21.2x50 (Guard)	215150-21205	\$1,155.00
10x300	215150-10030	\$2,150.00
10x250	215150-10025	\$1,935.00
10x150	215150-10015	\$1,495.00
10x100	215150-10010	\$1,275.00
10x50 (Guard)	215150-10005	\$660.00
7.8x300	215150-7830	\$1,210.00
7.8x250	215150-7825	\$1,000.00
7.8x150	215150-7815	\$870.00
7.8x50 (Guard)	215150-7805	\$395.00
4.6x300	215150-4630	\$1,000.00
4.6x250	215150-4625	\$940.00
4.6x150	215150-4615	\$810.00
4.6x50 (Guard)	215150-4605	\$395.00

SRT SEC-300 (5 µm, 300 Å)

Length x ID (mm)	P/N	Price
21.2x300	215300-21230	\$3,465.00
21.2x250	215300-21225	\$3,080.00
21.2x150	215300-21215	\$2,375.00
21.2x100	215300-21210	\$1,715.00
21.2x50 (Guard)	215300-21205	\$1,155.00
10x300	215300-10030	\$2,150.00
10x250	215300-10025	\$1,935.00
10x150	215300-10015	\$1,495.00
10x100	215300-10010	\$1,275.00
10x50 (Guard)	215300-10005	\$660.00
7.8x300	215300-7830	\$1,210.00
7.8x250	215300-7825	\$1,000.00
7.8x150	215300-7815	\$870.00
7.8x50 (Guard)	215300-7805	\$395.00
4.6x300	215300-4630	\$1,000.00
4.6x250	215300-4625	\$940.00
4.6x150	215300-4615	\$810.00
4.6x50 (Guard)	215300-4605	\$395.00

SRT SEC-500 (5 µm, 500 Å)

ľ	Length x ID (mm)	P/N	Price
	21.2x300	215500-21230	\$4,025.00
	21.2x250	215500-21225	\$3,805.00
	21.2x150	215500-21215	\$2,700.00
	21.2x100	215500-21210	\$1,935.00
	21.2x50 (Guard)	215500-21205	\$1,270.00
	10x300	215500-10030	\$2,375.00
	10x250	215500-10025	\$2,040.00
	10x150	215500-10015	\$1,570.00
	10x100	215500-10010	\$1,375.00
	10x50 (Guard)	215500-10005	\$700.00
	7.8x300	215500-7830	\$1,270.00
	7.8x250	215500-7825	\$1,155.00
	7.8x150	215500-7815	\$970.00
	7.8x50 (Guard)	215500-7805	\$415.00
	4.6x300	215500-4630	\$1,040.00
	4.6x250	215500-4625	\$940.00
	4.6x150	215500-4615	\$810.00
	4.6x50 (Guard)	215500-4605	\$395.00

SRT SEC-1000 (5 µm, 1000 Å)

Length x ID (mm)	P/N	Price
21.2x300	215950-21230	\$4,025.00
21.2x250	215950-21225	\$3,805.00
21.2x150	215950-21215	\$2,700.00
21.2x100	215950-21210	\$1,935.00
21.2x50 (Guard)	215950-21205	\$1,270.00
10x300	215950-10030	\$2,375.00
10x250	215950-10025	\$2,040.00
10x150	215950-10015	\$1,570.00
10x100	215950-10010	\$1,375.00
10x50 (Guard)	215950-10005	\$700.00
7.8x300	215950-7830	\$1,270.00
7.8x250	215950-7825	\$1,155.00
7.8x150	215950-7815	\$970.00
7.8x50 (Guard)	215950-7805	\$415.00
4.6x300	215950-4630	\$1,040.00
4.6x250	215950-4625	\$940.00
4.6x150	215950-4615	\$810.00
4.6x50 (Guard)	215950-4605	\$395.00

SRT SEC-2000 (5 µm, 2000 Å)

Length x ID (mm)	P/N	Price
21.2x300	215980-21230	\$4,025.00
21.2x250	215980-21225	\$3,805.00
21.2x150	215980-21215	\$2,700.00
21.2x100	215980-21210	\$1,935.00
21.2x50 (Guard)	215980-21205	\$1,270.00
10x300	215980-10030	\$2,375.00
10x250	215980-10025	\$2,040.00
10x150	215980-10015	\$1,570.00
10x100	215980-10010	\$1,375.00
10x50 (Guard)	215980-10005	\$700.00
7.8x300	215980-7830	\$1,270.00
7.8x250	215980-7825	\$1,155.00
7.8x150	215980-7815	\$970.00
7.8x50 (Guard)	215980-7805	\$415.00
4.6x300	215980-4630	\$1,040.00
4.6x250	215980-4625	\$940.00
4.6x150	215980-4615	\$810.00
4.6x50 (Guard)	215980-4605	\$395.00

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